

Application No. 10/577,914

Amendment dated March 18, 2011

Reply to Office Action of December 20, 2010

**AMENDMENTS TO THE CLAIMS:**

1. (Currently amended) A process for producing metal-matrix composite materials comprising at least one portion of magnesium or of a magnesium alloy, the process comprising:  
and at least one production step in which thixomolding a granulate of magnesium or of a magnesium alloy and a granulate of a silicon or of a silicon alloy takes place, wherein to produce a Mg<sub>2</sub>Si phase with a volumetric content of at least 2% is dispersed into the metal-matrix composite material, wherein the step of thixomolding includes shearing to form an at least partially liquid meltmetal matrix.
2. (Canceled)
3. (Currently amended) The process as claimed in claim 1, wherein [[a]] the granulate of silicon or of the [[a]] silicon alloy and [[a]] the granulate of magnesium or of [[a]] the a magnesium alloy are processed jointly in a thixomolding process.
4. (Currently amended) The process as claimed in claim 3, wherein the amount and/or the size of Mg<sub>2</sub>Si phase crystallites which form the metal-matrix composite material and/or or a silicon content of [[a]] the metal-matrix composite material are is determined via the size and/or the amount of the granulate particles of silicon or of the silicon alloy.

Application No. 10/577,914

Amendment dated March 18, 2011

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5. (Currently amended) The process as claimed in claim 1, wherein in the step of thixomolding process- includes producing the cast body is produced from the metal-matrix composite materials which is then further processed.

6. (Currently amended) The process as claimed in claim 5, wherein the cast body is formed from the metal-matrix composite materials subsequently in at least one process step.

7. (Currently amended) The process as claimed in claim 6, wherein the cast body is formed from the metal-matrix composite materials subsequently in at least one of a forging process and/or an extrusion process.

8. (Currently amended) The process as claimed in claim 1, further including the step of adding wherein in the production of the composite materials addition of at least approximately roughly 2% by weight Si and at most approximately roughly 15% by weight Si takes place.

9. (Currently amended) The process as claimed in claim 1, wherein a Mg<sub>2</sub>Si phase with a volumetric content of at least approximately roughly 5% to roughly at most approximately roughly 40% is dispersed into a metal matrix.

Application No. 10/577,914

Amendment dated March 18, 2011

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10. (Currently amended) The process as claimed in claim 1, wherein the granulate of magnesium or of the magnesium alloy is in the production of metal-matrix composite materials one of the standard magnesium alloys AZ91, AM50, MR1230D, MR1253M or a magnesium die casting alloy is used.

11. (Currently amended) The process as claimed in claim 1, wherein after adding the granulate of silicon or of the silicon alloy Si the heating rate of the thixomolding step device is reduced when the-a melt first forms.

12-14. (Cancelled)

15. (New) The process as claimed in claim 3, wherein an amount and a size of Mg<sub>2</sub>Si phase crystallites which form the metal-matrix composite material and a silicon content of the metal-matrix composite material are determined via a size and an amount of the granulate of silicon or of the silicon alloy.

Application No. 10/577,914

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16. (New) The process as claimed in claim 3, wherein an amount of Mg<sub>2</sub>Si phase crystallites which form the metal-matrix composite material and a silicon content of the metal-matrix composite material are determined via the amount of the granulate of silicon or of the silicon alloy.